

Receiving Report

Date: 17-02-21

Batch No: 136887

Supplier: Fempro

Dart P/O: 35336

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☐ N/A ☒
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver QC12 SP

Production/Admin: _____
 Date _____
 Received/Costing _____
 Initial _____

Location _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35336

Purchase Order Date 2/16/2017 10:38:45 AM
PO Print Date 2/16/2017

Page Number 1 of 1

Order From :

VC-TEM001

Ship To : DART AEROSPACE LTD

TEMPO AEROSPACE INC.
205 FENMAR DR.
TORONTO, ON M9L 2X4
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

FEB 16 2017

Contact Name

Vendor Phone 416 746 2233

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To Contact

Ship To Phone

Ship Via:

Purolator ground collect

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
3	71400-11	4500-P-23Y YELLOW PRIMER	2/23/2017 Yes 2/23/2017		4.00 Each	\$133.91	\$535.64

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A014 SHELF LIFE CONTROLLED MATERIAL; 70% SHELF LIFE REQUIRED AT RECEIPT

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

SPT-0-21

Line Total:

\$535.64

PO Total:

\$535.64

PO Instructions: PLEASE SHIP PUROLATOR:
ACCT: 7684382

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 2/16/2017



Tempo Aerospace Inc.

205 Fenmar Drive
Toronto ON M9L 2X4 Canada
Phone: 416.746.2233 Fax: 416.746.2235
orderdesk@tempo-aerospace.com

Packing Slip



Print Date : Feb-16-2017 2:48 PM

Printed By : 034A Print No. : 2

No. 37719

Pg:1/2

Ship To : [1]

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

For : Account No. [DARTAS]

Dart Aerospace Ltd.
Attn: Chantal Lovoie, Buyer
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Tel. : (613) 632-9577
Fax : (613) 632-1053

S.O. No. : 17891	Our Ref :	Domestic AWB :
Cust P.O. : 35336	Your Ref :	Int'l AWB :
Picked On : Feb-16-2017	Trans Mode : GROUND	Origin :
Shipped On : Feb-17-2017	Req. Docs : CC, TR	Transport :
Ship Via : PUROLATOR GROUND	Lic No. :	Nationality :
Incoterms : FREE CARRIER	Expires :	Trip/Flight :

Terms : NET 30

Ship Via Acct. : PUROLATOR GROUND Account No. 7684382

Our Contact : House Account

Line	P/N & Description	Ordered	Qty Shipped	Back Order	Packaging
1	4500-P-23Y Yellow Epoxy Primer Spec1: BAMS 565-001 RvD GrA Cat1 Ty1	4	4 ✓ KT		(In Box:b) (Qty 2 in Pkg:a) (In Box:b) (Qty 2 in Pkg:b)
2	4500-PB-23Y-BG BASE: Yellow Epoxy Primer Batch #: 19240 LINE WEIGHT: [KG] 22.280 LINE VOLUME: [ML] 15,144.000	4	4 ✓ GC		
3	4500-C-23 HARDENER: Epoxy Batch #: 18749 LINE WEIGHT: [KG] 13.200 LINE VOLUME: [ML] 15,144.000 STATEMENT OF CONFORMITY: Tempo certifies that the whole of the material listed above have been inspected and tested and conforms to the drawings and/or specifications listed on the Certificate of Conformance. For a DANGEROUS GOODS EMERGENCY, call Canutec at the 24 hours number (613) 996-6666 / Pour une MARCHANDISES DANGEREUSES URGENCE, appeler Canutec au nombre de 24 heures (613) 996-6666	4	4 ✓ GC		
Box No.	Box(es) Type / Description Dimension Type [CM]	Gross Weight [KG]	Net Weight [KG]		Box(es) ID



Tempo Aerospace Inc.

205 Fenmar Drive
Toronto ON M9L 2X4 Canada
Phone: 416.746.2233 Fax: 416.746.2235
orderdesk@tempo-aerospace.com

Certificate of Conformance



Print Date : Feb-16-2017 2:48 PM

Printed By : 034A Print No. : 1

Your P.O.: 35336	No. : 217146	Pg:1/1
Sold To : Account No. [DARTAS] Dart Aerospace Ltd. Attn: Chantal Lovoie, Buyer 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Tel. : (613) 632-9577 Fax : (613) 632-1053	Shipped To : Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Tel. : 613.632.3336 Fax : 613.632.4443	

Line	P/N & Description	Qty Ordered	Shipped	Unit Sell Price	Amount
1	4500-P-23Y Yellow Epoxy Primer Priority [P3]: P3 - Regular ASAP Spec1: BAMS 565-001 RvD GrA Cat1 Ty1 MFG: (TEM2233) TEMPO AEROSPACE INC Same bases different catalyst	4	KT 4 (Qty. Back 0)		
2	4500-PB-23Y-BG BASE: Yellow Epoxy Primer Pick Ticket / Packing Slip No. : 37719 Priority [P3]: P3 - Regular ASAP Batch #: 19240 Cat Batch#: 18749 MFG: (TEM2233) TEMPO AEROSPACE INC Mfg Date: Nov-09-2016 Shelf Life Expiration: Nov-09-2018 LINE WEIGHT: [KG] 22.280 LINE VOLUME: [ML] 15,144.000	4	GC 4 (Qty. Back 0)		
3	4500-C-23 HARDENER: Epoxy Pick Ticket / Packing Slip No. : 37719 Priority [P3]: P3 - Regular ASAP Batch #: 18749 MFG: (TEM2233) TEMPO AEROSPACE INC Mfg Date: Jun-15-2016 Shelf Life Expiration: Jul-15-2018 LINE WEIGHT: [KG] 13.200 LINE VOLUME: [ML] 15,144.000	4	GC 4 (Qty. Back 0)		

STATEMENT OF CONFORMITY:

I certify that the whole of the material listed above has been inspected and tested and conforms to the drawings and/or specifications quoted on, or referenced by your Purchase Order.

Abbreviations:

FS = Federal Standard 595C



Zuneera Zaheer, Chemist, QA Manager



Test Report

2/16/17

Sales Order: 17891

Packing Slip: 37719

Customer: Dart Aerospace Ltd.
Account No.: DARTAS

Customer PO: 35336

Kit Code: 4500-P-23Y

QSHIP 4 KT

Yellow Epoxy Primer

BAMS 565-001 RvD GrA Cat1 Ty1

BOM Part: 4500-PB-23Y-BG

Batch: 19240

QSHIP 4 GC

BASE: Yellow Epoxy Primer

Spec Ref. / Tempo
Method

Batch No.: 19240

DOM: November 2016

7.2.4	Condition in container	Pass/Fail Value	Result: Passed
Method M-L-AA-3-b	When tested according to FTMS 141 Method 3011, the base component and the hardener shall be free of skins, gelling and foreign contamination, and shall be capable of being mixed into a homogeneous material. The component containing the pigments shall show no caking or separation of the pigments.		
7.2.6	Non volatile content	Numeric Value	Result: 72.41 Passed Range: 70.99 to 73.89
Method M-L-AA-12	When tested in accordance with ASTM D2369, the non-volatile content for the base component shall not vary more than ± 2 percent from the value established by the supplier on the qualification report. When tested according per ASTM D1353, the thinner, solvent, or reducer shall not have more than 25 mg of non-volatile content per 100 ml.		
7.2.7	Weight per gallon	Numeric Value	Result: 12.30 Passed Range: 12.08 to 12.48
Method M-L-AA-18	When tested according to ASTM D1475, the weight per gallon of the base component and the hardener shall not vary more than ± 0.20 lbs/gal from the value established by the supplier in the qualification report.		
7.3.2	Viscosity	Numeric Value	Result: 23.00 Passed Range: 14.00 to 23.00
Method M-L-AA-17	When mixed in the ratio specified by the manufacturer, and after the induction time specified by the manufacturer, the mixed material shall have the following viscosity: (a) Grade A 14 to 23 seconds when measured with a Gardco EZ Zahn cup No. 2		
7.3.1	Pot Life	Numeric Value	Result: 27.00 Passed Range: 14.00 to 28.00
Method M-L-AA-14	When tested in accordance with 7.4.3.1, a one-quart sample of mixed material shall show no signs of lumping, seeding or separation, and shall be capable of meeting the requirements of each test specified in Section 7.4.3.1.		
7.3.3	Spraying properties	Pass/Fail Value	Result: Passed
Method M-L-AA-15	When tested in accordance with FTMS 141 Method 4331, and after the induction time specified by the manufacturer, the mixed material shall exhibit satisfactory spraying characteristics and leveling properties. The primer shall show no sags, runs or streaks, and shall cure to a hard, smooth finish, free from seeds, blisters, blushing or other surface irregularities		
7.3.4	Colour	Alphanumeric Value	Result: PASS Passed Target: BAC 377 yellow
Method M-L-AA-2	When viewed in a MacBeth Daylight Booth, illuminate C (or equivalent), the colour of the cured primer at a dry film thickness of 1.0 to 1.5 mils shall match BAC 452 green or BAC 377 yellow as specified in the Purchase Order. This colour requirement does not apply for water-based primer.		
7.3.6	Gloss	Numeric Value	Result: 5.00 Passed Range: 0.00 to 6.00
Method M-L-AA-8	The material shall be available as lusterless. When applied per Section 7.4.2 and tested per ASTM D523 and at a dry film thickness of 1.5 - 2.0 mils the 60 degree specular gloss of the cured primer shall be 6 maximum for Grade A. For Grade B, a maximum gloss level of 20 is acceptable.		
7.3.6	Drying Time	Pass/Fail Value	Result: Passed
Method M-L-AA-4	When tested in accordance with FTMS 141 method 4061, the material shall have the following curing characteristics at $75 \pm 5^\circ\text{F}$ ($24 \pm 3^\circ\text{C}$) and $50 \pm 5\%$ relative humidity: a) Tack Free: 4 hours maximum b) Dry Through: 8 hours maximum		
7.3.9	Adhesion wet tape	Alphanumeric Value	Result: PASS Passed Target: 5B
Method M-L-AA-1	When tested in accordance with 7.4.3.4 there shall be no loss of adhesion (i.e. no removal of the primer, rating 5B per ASTM D3359) and no blistering, wrinkling or other film defects.		



For Chemist
Tempo Aerospace Inc.

PT: 37719

Page 1 of 2

Customer: Dart Aerospace Ltd.
Account No.: DARTAS

Customer PO: 35336

Spec Ref. / Tempo
Method

Batch No.: 19240

DOM: November 2016

7.3.12
Method M-L-AA-7

Fluid resistance

When tested in accordance with 7.4.3.7 there shall be no blistering, wrinkling or other film defects except slight discoloration. In addition, there shall be no loss of adhesion of the primer (i.e. no removal of the primer, rating 5B per ASTM D3359); and the pencil hardness shall not be less than HB after observing the recovery period, as described in Section 7.4.3.7.

Alphanumeric
Value

Result: PASS Passed

7.3.11
Method M-L-AA-10

Impact resistance

When tested in accordance with 7.4.3.6, the primer shall not show any film defects or adhesion failures when impacted by 50 inch pounds on the forward side and 30 inch pounds on the reverse side.

Pass/Fail
Value

Target: 5B hardness, >=HB hardness

Result: Passed

BOM Part: **4500-C-23**
HARDENER: Epoxy

Batch:18749

QSHIP 4 GC

Spec Ref. / Tempo
Method

Batch No.: 18749

DOM: June 2016

-
Method M-L-AA-3-c

Condition in container

The catalyst component shall be clear and clean.

Pass/Fail
Value

Result: Passed

3.1.3
Method M-L-AC-03-c

Condition in container

The catalyst component shall be clear and clean.

Pass/Fail
Value

Result: Passed

7.2.7
Method M-L-AA-18

Weight per gallon

When tested according to ASTM D1475, the weight per gallon of the base component and the hardener shall not vary more than ± 0.20 lbs/gal from the value established by the supplier in the qualification report.

Numeric Value

Result: 7.28 Passed

Range: 7.08 to 7.48

-
Method
M-L-AA/AC-12

Non volatile content

No more than ± 2 percent from the theoretical value

Numeric Value

Result: 20.50 Passed

Range: 19.90 to 21.00

*** END OF TEST REPORT***

Thank you for choosing Tempo Aerospace!

PT: 37719

Page 2 of 2